

Ultra-thin Hot Rolled Strip

要旨

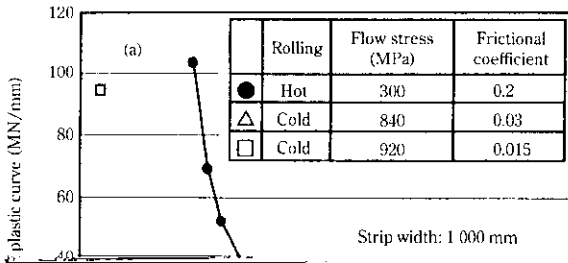
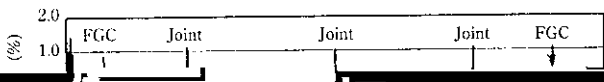


Table 1 Thickness, shape and crown control functions

| | Thickness control | Shape and crown control |
|---------------|---|---|
| Hard-ware | Hydraulic push down with MMC AC motor Inter-stand X-ray gauge | High response bender Pair cross Inter-stand crown meter |
| Setup control | Optimum draft schedule Rolling force model | Cross and bender setup model |

Pinch roll
Succeeding strip





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| | Section 10 | Section 11 |
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5 結 言

来の熱延鋼板以上の、また材料特性においては従来と同等の品質が得られており、好評を博している。極薄熱延鋼板は、軽量化、省エ